





FASTENING AND SEALING SYSTEMS FOR PRE-ENGINEERED AND POST FRAME CONSTRUCTION METAL BUILDING

### STECLY Unditane Stills PRODUCT CATALOG

# BUILT STRONG THROUGH™ STOWTIEST I N N O V A T I O N



reulbitl Weedlineer StodysSole

Vell Ancher Wesselneer Streen

EASINGE STONISSION WESE WESE WESE



### RoofjackRD







- Manufactured from EPDM or silicone rubber, ROOFJACK RD $^{\text{TM}}$  is compounded for maximum resistance to ozone, UV light, & temperature extremes.
- Flexible aluminum base will allow the flashing to conform to any metal roof configuration. Pipe location can be centered in the flat of the panel or the rib. Urethane sealant & self-drilling screws complete the installation
- RoofjackRD are well marked so they can easily be cut with shears to fit exactly the pipe size used.
- RoofjackRD are available in Black or Gray EPDM as well as Red or Gray high temperature Silicone.

	EPDM 500	SILICONE
Advanced Ozone Resistance Tested to	70 hr @500 pphm	70 hr @ 500 pphm
High Temperature Resistance Tested to Intermittent Continuous	+135°C (+275°F) +100°C (+212°F)	+260°C (+500°F) +225°C (+500°F)
Low Temperature Resistance tested to	-55°C (-65°F)	-74°C (-100°F)
Tensile Set Maximum Compression Set Maximum	10MPa (1450psi) 25%	5MPa (700psi) 50%

#### High Temperature Silicone is Now Available in Gray

	PIPE SIZE	BASE DIAMETER	COLOR MATERIAL	CARTON QUANTITY	WEIGHT PER CARTON
#1	1/4" -2-1/2"	4.75" (120.7mm)	Black/Gray EPDM & Red/Gray Silicone	15	2.5
#2	1-3/4"-3"	6.21" (157.7mm)	Black/Gray EPDM & Red/Gray Silicone	15	4.5
#3	1/4"-5"	7.74" (196.6mm)	Black/Gray EPDM & Red/Gray Silicone	15	7.5
#4	3"-6-1/4"	9.26" (235.2mm)	Black/Gray EPDM & Red/Gray Silicone	10	8.0
#5	4-1/4"-7-3/4"	10.75" (273.0mm)	Black/Gray EPDM & Red/Gray Silicone	10	9.5
#6	5" - 9"	12.50" (317.5mm)	Black/Gray EPDM & Red/Gray Silicone	10	12.0
#7	6" - 11"	14.60" (370.8mm)	Black/Gray EPDM & Red/Gray Silicone	10	15.5
#8	7" - 13"	16.5" (419.1mm)	Black/Gray EPDM & Red/Gray Silicone	5	12.8
#9	9" - 19"	25.25" (641.1mm)	Black/Gray EPDM & Red/Gray Silicone	5	19.3

#### **EASY INSTALLATION**





1.Choose pipe open-



3. Form to roof profile



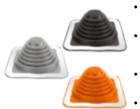
4. Apply sealant



5. Fasten to complete

### RoofjackSQ<sup>M</sup>





- Manufactured from EPDI
- Flexible aluminum base configuration. Pipe locat Urethane sealant & self-o
- RoofjackSQ are well mar exactly the pipe size use
- RoofiackSQ are available in Black or Gray EPDM & Red Silicone.
- RoofjackSQ can be turned so corner is pointing up the roof. It will act as a water diverter.

DM or silicone rubber, RoofjackSQ™ is compounded		EPDM 500	SILICONE
e to ozone, UV light, & temperature extremes.  e will allow the flashing to conform to any metal roof	Advanced Ozone Resistance Tested to	70 hr @500 pphm	70 hr @ 500 pphm
ation can be centered in the flat of the panel or the rib. -drilling screws complete the installation	High Temperature Resistance Tested to Intermittent Continuous	+135°C (+275°F) +100°C (+212°F)	+260°C (+500°F) +225°C (+500°F)
arked so they can easily be cut with shears to fit sed.	Low Temperature Resistance tested to	-55°C (-65°F)	-74°C (-100°F)

#### +500°F) 100°F) 5MPa (700psi) 10MPa (1450psi) Tensile Set Maximum... Compression Set Maximum.

#### **EASY INSTALLATION**



1.Choose pipe opening



2. Slide over pipe





Apply sealant 5. Fasten to complete

	PIPE SIZE	BASE DIMENSION	COLOR MATERIAL	CARTON QUANTITY	WEIGHT PER CARTON
MINI	1/8"-3/4"	2 - 1/4" (57mm)	Black/Gray EPDM & Red Silicone	15	2.5
#1	1/4"-2-3/4"	4-1/2" (114mm)	Black/Gray EPDM & Red Silicone	15	2.5
#2	7/8"-4"	6" (152mm)	Black/Gray EPDM & Red Silicone	15	4.5
#3	1/4"-5-3/4"	8" (203mm)	Black/Gray EPDM & Red Silicone	15	7.5
#4	2-3/4"-7"	10" (254mm)	Black/Gray EPDM & Red Silicone	10	8.0
#5	4"-8-1/4"	11" (279mm)	Black/Gray EPDM & Red Silicone	10	9.5
#6	4-3/4"-10"	12" (304mm)	Black/Gray EPDM & Red Silicone	10	12.0
#7	5-1/2"-11-1/2"	14" (355mm)	Black/Gray EPDM & Red Silicone	10	15.5
#8	6-3/4"-13-1/2"	17" (431mm)	Black/Gray EPDM & Red Silicone	5	12.8
#9	9-1/2"-20-1/2"	25" (635mm)	Black/Gray EPDM & Red Silicone	5	19.3
MAXI	12"-28-1/2"	34" (863mm)	Black/Gray EPDM & Red Silicone	5	25.6

ARCHITECTURAL ROOFJACK AVAILABLE IN 8 COLORS







**BRIGHT RED** 





**DARK GREEN** 



WHITE





**BROWN DARK BLUE** 



**TERRA COTTA** 



LIGHT BLUE





LIGHT GREEN









### RoofjackRD\*\*



- Manufactured from EPDM or silicone rubber, Roofjack™ is compounded for maximum resistance to ozone, UV light, & temperature extremes.
- Flexible aluminum base will allow the flashing to conform to any metal roof configuration. Pipe location can be centered in the flat of the panel or the rib. Urethane sealant & self-drilling screws complete the installation
- RETROFIT Roofjack are well marked so they can easily be cut with shears to fit exactly the pipe size used.
- . Stainless steel teeth grip the material & secure it tightly.

	PIPE SIZE	BASE DIAMETER	COLOR MATERIAL	CARTON QUANTITY	WEIGHT PER CARTON
#1	3/4"- 2-3/4" (19 - 70 mm)	6-3/10" (160mm)	Black EPDM/Grey EPDM/Red Silicone	5	2.5
#2	2"- 7-1/4" (50.8 - 184 mm)	10-3/4" (273.1mm)	Black EPDM/Grey EPDM/Red Silicone	5	8.0
#3	3-1/4" - 10"(95 - 254 mm)	14-1/2" (641.4mm)	Black EPDM/Grey EPDM/Red Silicone	5	15.5

	EPDM 500	SILICONE
Advanced Ozone Resistance Tested to	70 hr @500 pphm	70 hr @ 500 pphm
High Temperature Resistance Tested to Intermittent Continuous	+135°C (+275°F) +100°C (+212°F)	+260°C (+500°F) +225°C (+500°F)
Low Temperature Resistance tested to	-55°C (-65°F)	-74°C (-100°F)
Tensile Set Maximum Compression Set Maximum	10MPa (1450psi) 25%	5MPa (700psi) 50%







Using tin snips, cut the cone to fit pipe.



 Wrap Retrofit around pipe, join the interlocking teeth



Squeeze joiner tightly with pliers to crimp



4.Apply sealant shape Retrofit to roof



5. Fasten Retrofit to roof



 Apply additional sealant to mechanical locking joiner seam

## RoofjackSQ"



- Manufactured from EPDM or silicone rubber, Roofjack™ is compounded for maximum resistance to ozone, UV light, & temperature extremes.
- Flexible aluminum base will allow the flashing to conform to any metal roof configuration. Pipe location can be centered in the flat of the panel or the rib. Urethane sealant & self-drilling screws complete the installation.
- RETROFIT Roofjack are well marked so they can easily be cut with shears to fit exactly the pipe size used.
- RETROFIT Roofjack are used in applications for which a standard flashing will
  not work. It wraps around the pipe instead of pulling down over the pipe.
   Hardware is included to ensure a watertight connection.
- Fastener snaps & cable tie are included.

	PIPE SIZE	BASE DIMENSION	COLOR MATERIAL	CARTON QUANTITY	WEIGHT PER CARTON
#1	1/2" - 4" (12.7 - 101.6mm)	8"-3/16" (80.96mm)	Black EPDM/Grey EPDM/Red Silicone	5	2.5
#2	4"-9-1/4" (101.6 - 135mm)	14-1/4" (361.95mm)	Black EPDM/Grey EPDM/Red Silicone	5	8.0
#3	9-1/4" - 16-1/4"(235 - 412.8mm)	21-1/2" (546.1mm)	Black EPDM/Grey EPDM/Red Silicone	5	15.5



1. Trim to Fi



2. Wrap and Snap



Press and Mold



 Add Urethane Sealant.

EPDM 500	SILICONE
70 hr @500	70 hr @ 500
pphm	pphm
+135°C (+275°F)	+260°C (+500°F)
+100°C (+212°F)	+225°C (+500°F)
-55°C (-65°F)	-74°C (-100°F)
10MPa (1450psi)	5MPa (700psi)
25%	50%
	70 hr @500 pphm +135°C (+275°F) +100°C (+212°F) -55°C (-65°F) 10MPa (1450psi)

### Red Silicone Retrofit Roofjack



5. Fasten





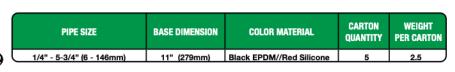
Install Cable Tie

### Roofjack<sup>™</sup>



- Weather Resistance Designed to withstand the damaging effects of ultra violet light and ozone.
- Modification Made Simple Easy to see pipe diameters make for painless on-site customization.
- The built in 40° degree pitch allows to handle any extreme roof pitch (35° 65°), sleeve flexibility accommodates vibration and pipe movement caused by expansion/contraction. Easy on-site customization accommodates all normal installations.
- Adaptable Base. The base is designed to mold to most panel configurations and roof pitches regardless of pipe location.

	EPDM 500	SILICONE
Advanced Ozone Resistance Tested to	70 hr @500 pphm	70 hr @ 500 pphm
High Temperature Resistance Tested to Intermittent Continuous	+135°C (+275°F) +100°C (+212°F)	+260°C (+500°F) +225°C (+500°F)
Low Temperature Resistance tested to	-55°C (-65°F)	-74°C (-100°F)
Tensile Set Maximum Compression Set Maximum	10MPa (1450psi) 25%	5MPa (700psi) 50%







### RoofjackSQ\*\*



- Designed for an over-sized hole, but smaller diameter pipe, over which a standard ROOFJACK  $^{\text{TM}}$  will not fit.
- Manufactured from EPDM or silicone rubber, the FIX-A-FLASH material compound is designed for maximum resistance to ozone, UV light, & temperature
- Each FIX-A-FLASH is well marked with pipe sizes, so it can be easily cut to properly conform to the pipe size used.
- FIX-A-FLASH have a flexible aluminum band that will conform to any metal roof

	EPDM 500	SILICONE
Advanced Ozone Resistance Tested to	70 hr @500 pphm	70 hr @ 500 pphm
High Temperature Resistance Tested to Intermittent Continuous	+135°C (+275°F) +100°C (+212°F)	+260°C (+500°F) +225°C (+500°F)
Low Temperature Resistance tested to	-55°C (-65°F)	-74°C (-100°F)
Tensile Set Maximum Compression Set Maximum	10MPa (1450psi) 25%	5MPa (700psi) 50%

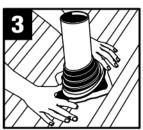


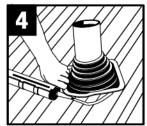
PIPE SIZE	BASE DIAMETER	COLOR MATERIAL	CARTON QUANTITY	WEIGHT PER CARTON
Closed Top 0" - 15" (0-381mm	19-1/2" (495mm) Base	Black/Gray EPDM & Red Silicone	5	15
Open Top 6-3/4" - 15" (171-381mm)	19-1/2" (495mm) Base	Black/Gray EPDM & Red Silicone	5	15

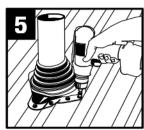
#### Easy Designed to Fix an Oversized Hole











**Choose Pipe Opening and Trim** 

Slide Over Pipe

Form to Roof Profile

**Apply Sealant** 

**Fasten to Complete** 

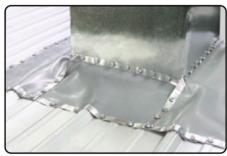
### Roofjack



- LINEAR EXPANSION JOINT is manufactured from EPDM rubber to resist UV light,
- There are flexible aluminum bands integrated into each width of the material that conform to any metal roof panel configuration.
- Applications include transition walls, parapet walls, stepped roofs, square vents.

WIDTH	LENGTH	COLOR MATERIAL	WEIGHT PER CARTON
9" (228mm)	3ft (914mm)	Gray EPDM	1.8 LBS.
9" (228mm)	12ft (3.65meters)	Gray EPDM	5.18 LBS.
9" (228mm)	33ft (10meters)	Gray EPDM	13.37 LBS.
12" (305mm)	3ft (914mm)	Gray EPDM	2.28 LBS.
12" (305mm)	12ft (3.65meters)	Gray EPDM	6.10 LBS.
12" (305mm)	33ft (10meters)	Gray EPDM	15.02 LBS.

## .059 Thick .032 Aluminum edge



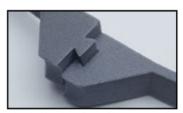
#### **Easy Installation**



### **ST** ClosureStrip



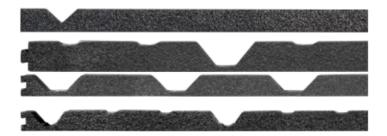
- Designed to close gaps in roof & sidewall applications. Material is pre-cut to conform to metal panel configurations.
- Applications include closing the openings at the ridge (peak of the building) or at the eave (gutter-line of a building).
- 1.8 lb. Density polyethylene foam is designed to withstand harsh weather elements including moisture & ultraviolet rays.
- Optional pre-applied adhesive helps to keep closure in place before roof panel is fastened.
- Interlocking dovetails provide a secure end-to-end fit, eliminating any potential gaps
- Other profiles are available. Call ST Fastening Systems Customer Service for availability.



Interlocking dovetails provide a secure endto-end fit, eliminating any potential gaps

PANEL PROFILE	DESCRIPTION	PITCH OF CORR	WIDTH OF STRIP	HEIGHT OF CORR	LENGTH OF STRIP	PIECES PER CTN.	WEIGHT PER CTN.
	3/4" Ag Rib	9"	7/8	3/4"	36"	100	6 LBS.
	R-Panel	12"	7/8	1-1/4"	36"	100	6 LBS.
	U-Panel	6"	7/8	3/4"	36"	100	6 LBS.
	Pro Panel II	9"	7/8	5/8"	36"	100	6 LBS.
	2.67" x 7/8" Corrugated	2.67"	7/8	7/8"	36"	100	6 LBS.

### ADDITIONAL INSIDE AND OUTSIDES PROFILES ARE AVAILABLE





PHYSICAL PROPERTIES	TEST METHODS	REQUIREMENT
Density (lb./cf)	ASTM D 3574	1.8 - 2.0
110 mph Wind Driven Rain Test	AS 100(A)	NA
Air Permeability (ft3/m./ft2 of Surface)	ASTM D737	NA
Tear Resistance (lb./in. min.)	ASTM D 3574	6 machine direction
	ASTM D 3574	11 cross direction
Tensile Strength (lbs/in2 min.)	ASTM D 3574	60 machine direction
	ASTM D 3574	38 cross direction
Compress Force Deflection (lbs/in2 @ 25%)	ASTM D 3574	5
Compress Force Deflection (lbs/in2 @ 50%)	ASTM D 3574	15
Compression Set (% Original Thickness)	ASTM D 3574	24 - 28
Elongation (% min.)		124 machine direction
		88 Cross Direction
Shore Hardness (00 Scale)	ASTM 2240	51
Thermal Stability (% Max)	Machine Direction	-2.0
(24 hour @ 158oF)	Cross Direction	-1.0
Thermal Conductivity (K Factor)	ASTM C177	0.25
BTU in./F Hr oF		
Water Absorption (Lbs/SqFt Cut Surface)	ASTM D-1667	0.04
Working Temperature Range (Fo)		-40 to 160
Flammability	AVSS 302	Pass

### PEEL PAPER FROM ADHESIVE

STEP 1

**STEP** 



FIT TO METAL PANEL

STEP 2





STEP

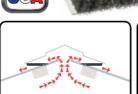


### **Closures and Ventilation**





- Adhesive is applied to the flat of the foam strip for easy
- Open cell foam formulated to allow as much as 98% free
- Material design prevents wind-driven rain from penetrating the material causing undesired leaks.
- Material design is universal in nature. It will conform to any panel 1 1/4" or less in height.
- MultiVent™ can be used on angled roof applications. There is no need for special angle cut closures



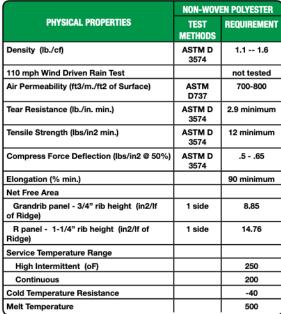


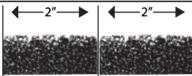


Easy peel and stick strips

Material conforms to any panel configuration.

LENGTH	LENGTH PIECES	FEET	MULTI VENT DIMENSIONS	
PER PIECE	PER CTN.	PER CTN.	WIDTH	HEIGHT
36"	60	180	2"	1.75"





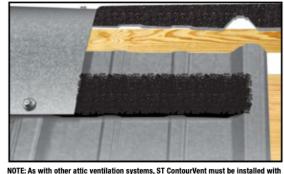
MultiVent10™ is packaged two strips side by side on release paper.







- 1 ½" wide material is manufactured from the same high quality material as MULTIVENT™.
- Material can be cut in a particular profile to match metal panel
- Vented material will provide maximum air flow, yet prevent wind driven rain when compressed.
- Adhesive is applied as standard to allow for easy field installation.



soffit or eave vents to meet HVI recommendations

#### **AVAILABLE IN TWO PROFILES**

### 1 1/4" R-PANEL 3/4" AG RIB

	PIECES	FEET	ST CONTOURVENT DIMENSIONS		
	PER CTN.	PER CTN.	WIDTH	HEIGHT OF PROFILE	
R-Panel	40	120	1 1/2"	1 1/4"	
AG RIB	60	180	1 1/2"	3/4"	

PHYSICAL PROPERTIES	TEST METHODS	REQUIREMENT
Density (lb./cf)	ASTM D 3574	1.1 1.6
110 mph Wind Driven Rain Test		not tested
Air Permeability (ft3/m./ft2 of Surface)	ASTM D737	700-800
Tear Resistance (lb./in. min.)	ASTM D 3574	2.9 minimum
Tensile Strength (lbs/in2 min.)	ASTM D 3574	12 minimum
Compress Force Deflection (lbs/in2 @ 25%)	ASTM D 3574	.565
Elongation (% min.)	ASTM D 3574	90 minium
Net Free Area		
Grandrib panel - 3/4" rib height (in2/lf of Ridge)	1 side	8.85
R panel - 1-1/4" rib height (in2/lf of Ridge)	1 side	14.76
Service Temperature Range		
High Intermittent (oF)		250
Continuous		200
Cold Temperature Resistance		-40
Melt Temperature		500

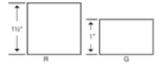
### **EASY INSTALLATION**



## MULTIVENT 10" / MULTIVENT 20"



- Specially formulated coated polyester has been manufactured from recycled material and is recyclable.
- · Won't absorb moisture, which can freeze and block all ventilation.
- · Unique doubled beaded adhesive for a durable holding strength
- · Available in 10' and 20' rolls





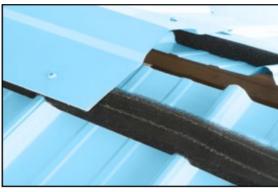


#### Available in Two Sizes

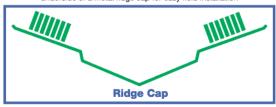
	LENGTH	PIECES	FEET PER PACKAGING	MULTI VENT DIMENSIONS	
	PER PIECE	PER PACKAGING		WIDTH.	HEIGHT
MultiVent10 R	10'	2	20	2"	1 1/2"
MultiVent10 G	10'	2	20	2"	1 "
MultiVent20 R	20'	1	20	2"	1 1/2"
MultiVent20 G	20'	1	20	2"	1"

DUVCIOAL PROPERTIES	NON-WOVEN	POLYESTER
PHYSICAL PROPERTIES	TEST METHODS	REQUIREMENT
Density (lb./cf)	ASTM D 3574	0.9
110 mph Wind Driven Rain Test	AS 100(A)	pass
Air Permeability (ft3/m./ft2 of Surface)	ASTM D737	1329
Tear Resistance (lb./in. min.)	ASTM D 3574	4.5
Tensile Strength (lbs/in2 min.)	ASTM D 3574	19 minimum
Compress Force Deflection (lbs/in2 @ 50%)	ASTM D 3574	.52
Elongation (% min.)		
Net Free Area		
Grandrib panel - 3/4" rib height (in2/lf of Ridge)	1 side	9.5
R panel - 1-1/4" rib height (in2/lf of Ridge)	1 side	13.23
Service Temperature Range		
High Intermittent (oF)		250
Continuous		200
Cold Temperature Resistance		-40
Melt Temperature		500

THERMAL	NOMINAL VALUE Unit	TEST METHOD
Vicat Caffanian Tananantum	235 to 428°F	ASTM D1525
Vicat Softening Temperature	325 to 428°F	ISO 306



MultiVent10 with a pre-applied adhesive strip is easily applied to the underside of a metal ridge cap for easy field installation



Clean panel of dust & debris. The versatility of the MULTIVENT20 allows installation either onto the ridge cap or the metal roof panel. The roll should sit "up-slope" from the edge of the ridge cap. Double bead adhesive holds MULTIVENT20 securely in place.



Install ridge cap to metal roof panel with electric screw gun with depth setting nosepiece or drill driver with clutch to prevent over-driving.

### **ST**PolyUrethaneStrip

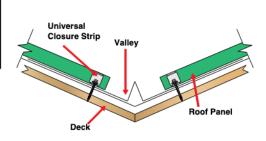


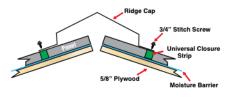
- Polvurethane foam strip is also referred to as Universal Closures.
- The material is a flexible semi-closed cell material that is used for filling voids & other openings between metal panels.
- They are available with or without pre-applied adhesive.
- Standard length is 25'.

THICKNESS	WIDTH	LENGTH	ROLLS/BUNDLE
1"	1"	25 FT.	10/BOX
1"	1-1/2"	25 FT.	10/BOX
1-1/2"	1-1/2"	25 FT.	10/BOX
2"	2"	25 FT.	8/BOX

<sup>\*\*</sup> Special Order non taped.

### **EASY INSTALLATION**







<sup>\*</sup> UNIVERSAL CLOSURES available in all sizes without adhesive. There are 20 rolls per package. Call for current price & availability.



100 Series MRS





- · Permanently flexible, invisible to UV light, and mold/mildew resistant
- Waterproof, weather tight seal that will not freeze, shrink, crack, sag, or slump. Plastic tubes will not fall apart, crack or split open.
- Excellent adhesion to most building substrates, excellent tooling, and easily gunned at all temperatures— winter and summer. Tack free in 10 minutes, and completely cured within 48 hours.
- 18 month shelf life, solvent free, low odor, and VOC compliant in all 50 states (green building compliance).
- Available in all major siding, trim, coil, window and metal roof manufacturer colors. AAMA verified for all window installations, and it can be used on interior and exterior surfaces/ applications
- Ability to use entire tube—or can save with end cap—no waste, removable tips.
- 100 Series Silicone has excellent adhesion to most non-porous substrates such as poly carbonate, glass, aluminum, ceramic tile, fiberglass and glazed brick.

DESCRIPTION	CARTON QTY	CARTON WEIGHT
MRS (Metal Roof Sealant) Silicone	Qty. 12	10 lbs.
100 Series Silicone for Polycarbonate and Fiberglass	Qty. 24	20 lbs.

PRODUCT SPECIFICATIONS						
B. 11/2/2011 B. 200-00-1	TEST METHOD		PERFORMANCE RANGE			
PHYSICAL PROPERTY	100 SERIES	MRS	100 SERIES	MRS		
APPEARANCE			TRANSLUCENT PASTE	COLORED PASTE*		
EXTRUSION RATE		1/8" ORIFICE @ 50PSI		30 - 80 GRAMS		
SKIN OVER TIME	3/8" @ 50%RH & 77⋅F	3/8" @ 50%RH & 77·F	25 MINUTES MAX	5-10 MINUTES		
THROUGH CURE	3/8" @ 50%RH & 77·F	3/8" @ 50%RH & 77·F	7 DAYS	24 HOURS		

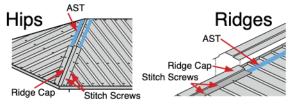
PRODUCT SPECIFICATIONS					
PHYSICAL PROPERTY	TEST N	METHOD	TYPICAL VALUE		
	100 SERIES	MRS	100 SERIES	MRS	
Specific Gravity			1.03	1.00 -1.25	
Tensile Strength	ASTM D412	ASTM D412	200 PSI	140-200 PSI	
Elongation	ASTM D412	ASTM D412	600%	500-650%	
Tear Resistance	ASTM D624	ASTM D624	28	30-35 PLI	
Shore Hardness	ASTM D 2240	ASTM D 2240	18	22 ± 8	
Service Temperature			-62 to 200°C	-40C - 205C (-40F -400F)	
Join Sealant Designation		ASTM C920		Type S Grade NS Class 25 Use NT, M, G, A,O	
Adhesion Glass Aluminum Vinyl		ASTM D 903		12-15 pli 10-14 pli 12-15 pli	

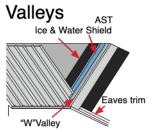
#### **EMSEAL® AST ACRYLIC SEALANT TAPE**



- AST is a self-adhering foam tape impregnated with water-based acrylic-modified asphalt emulsion.
- It is an excellent alternative to butyl tape & open-cell polyurethane foam strips.
- · Will not dry out and become hard and brittle
- UV-stable
- · Highly resistant to bugs and vermin
- Will not extrude from between joints like caulk or butyl tapes
- · Conforms to contours and fills gaps
- Maintains a seal during thermal expansion and contraction of building panels
- · Excellent compressibility and recovery (minimal compression set)
- · Good thermal and sound insulator
- No shrinkage or blow-out due to closed-cell breakage
- Supplied with self-adhesive on one side. After removal of packaging, material begins gradual expansion - more slowly in cold weather than in hot.

SUPPLIED SIZE	EXPANDED SIZE	LF/B0X	REELS PER BOX	REEL LENGTH
1/4" x 1"	1" x 1"	511.68 LF	26	19.7'
3/8" x 1"	1-1/2" x 1"	314.88 LF	24	13.1'





Copyright © 2010, by EMSEAL Joint Systems Ltd, All Rights Reserved

TABLE 1: TYPICAL PHYSICAL PROPERTIES OF AST		
PROPERTY	VALUE	TEST METHOD
BASE MATERIAL	OPEN CALL, HIGH DENSITY, POLYURETHANE FOAM	N/A
IMPREGNATION	ACRYLIC-MODIFIED ASPHALT	N/A
COLOR	BLACK	N/A
TENSILE STRENGTH	21 PSI MIN (145 KPA)	ASTM D3574
ELONGATION - ULTIMATE	3/8" X 3/8"	ASTM D3574
TEMPERATURE RANGE HIGH-PERMANENT HIGH-SHORT TERM LOW	185°F (85°C) 203°F (95°C) -40°F (-40°C)	ASTM C711
SOFTENING POINT	140°F MIN (60°C)	ASTM D816
UV RESISTANCE	EXCELLENT	
MILDEW RESISTANCE	EXCELLENT	
RESISTANCE TO AGING	EXCELLENT	
BLEEDING -40°F TO 180°F (-40°F TO 85°F)	NONE (WHEN COMPRESSED DOWN TO 20 % OF UNCOMPRESSED THICKNESS)	
COMPRESSION SET 70°C 50% RH AFTER 72HRS	3 % MAX	ASTM D3574
THERMAL CONDUCTIVITY	0.34 BTU. IN/HR. FT2.°F (0.05 W/M. °C)	ASTM C518
LOW. TEMP. FLEXIBILITY 32°F TO -10°F (0°C TO -23°C)	NO CRACKING OR SPLITTING	ASTM C711
WATER VAPOR TRANSMISSION	0.011 PERMS	ASTM C355-64

### TackyTape<sup>\*</sup>





- TACKY TAPE is a 100% solids, asbestos free butyl tape sealant in roll form.
- Applications include metal roof endlaps, sidelaps, vents, gutters, pipe flashings, skylights.
- Service temperature range is -40 Degrees F- +180 Degrees F
- · Material will not become brittle or crack.

TACKY TAPE ROLL	CARTON QTY.
3/32" x 3/8" x 45'	40
3/32" x 1/2" x 45'	32
3/32" x 3/4" x 45'	24
3/32" x 1" x 45'	20

### **SnowTrax**™







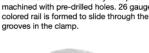
Snowtrax in 28 environment friendly powder coat colors. The color GY17 is no longer available.

- · Material is 16 gauge 304 Stainless Steel
- Snowtrax<sup>™</sup> are packaged 50 pieces per box
- No additional sealant is required, which saves cost & maintains a finished appearance.
- Snowtrax can be added to fastener orders to save freight costs.
- · Powder coat paint is standard on all Snowtrax in 28 colors as well as unpainted.
- · Snow Trax design is best suited for exposed fastener metal to wood roof applications.
- · EPDM rubber gasket provides maximum sealing capability when installed with Kwikseal MB Woodbinder® screws.
- · Powder coat colors will be consistent from job to iob with no color drift.





The Extruded Aluminum alloy clamp is machined with pre-drilled holes. 26 gauge colored rail is formed to slide through the





304 Stainless Steel coned set screws are provided to secure the clamp to the standing seam roof panel.

- Designed for residential standing seam metal roofs
- Made in USA
- Colored rail bent out of customer inventory
- Freight savings
- Efficient inventory management
- Product testing independently verified
- 25 Year Warranty



#### EASY INSTALLATION





#### **APPLICATIONS**



The MRC SNOW TRAX is shown installed with the colored rail.

<u>_</u>	4		
1.375″	1400	3750	
=			<b>.</b> .
0.75″⁰	90°	40°	0.75"
<b>←</b>			<del>←</del>

The schematic drawing below illustrates the dimensions to fabricate the rail from the same material as the roof.

TABLE 1 - TEST RESULTS FOR MRC SNOW TRAX			
Ultimate Axial Load Capacity - 26 gauge steel roof panel	913 lbf [S.D. 46.6 lbf]		
Ultimate Axial Load Capacity - 24 gauge steel roof panel	843 lbf [S.D. 67.4 lbf]		
Ultimate Axial Load Capacity - All Samples	878 lbf [S.D. 64.7 lbf]		

### ST Driver



- Maximum torque transfer & positive tool engagement means easier drive installation with less pressure & slippage.
- Drivers are specifically designed to fit ECLIPSE® WOODBINDER® & STEELBINDER® screws.

SIZE	ТҮРЕ	LENGTH
T25W275	6 LOBE	2-3/4"
T30W275	6 LOBE	2-3/4"
275-SQP2	SQUARE/PHILLIPS Combo	2-3/4"







### T'Socket



- 1/4", 5/16", 3/8" sizes are standard.
- · Magnetic or Spring Retainer are both available
- · Magnetic socket is designed with a high power magnet for a secure fit. Painted fasteners do not scratch or mar as easily
- Spring retainer socket is designed for use with all ST Fastening Systems nonmagnetic screws, especially the ZXL long-life family. The clip & ball bearing hold the screw securely in place during installation.

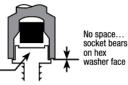
ST Magnetic Socket is available for powder coated fasteners

SIZE	ТҮРЕ	LENGTH
1/4"	Magnetic, Spring Retainer	2-9/16", 1-3/4"
5/16"	Magnetic, Spring Retainer	2-9/16", 1-3/4"
3/8"	Magnetic, Spring Retainer	2-9/16". 1-3/4"

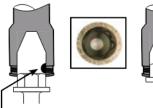
NOTES: 1. A 1 3/4" short magnetic socket is also available



Magnet Clears top of fastener



washer face Magnet set to correct depth



Spring clips collapses to engage fastener head and to hold firm